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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am

Work Order No : 0024016
Project Name : pB67-43001-289 X
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-289
Description : *statutory handle adj fitting*
Manufactured : No
Amount Req'd : *2017*
Amount Done : 0
Start Date : 08-09-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :
Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order: 24016
Description:		Part Number: B6743001-289
Dwg:		Qty: 17
		Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-09-13	17
2	MC	Turn per drawing B6743001-289 material M6061T6 round bar 2.00 M6061T6 R2000 M17918	J.G	05/09/20	17
3	QC2	Inspect parts as they come off the machine	J.G	05/09/20	17
4	QC8	Second check	TC	05-09-26	17
5	FP	Acid Etch + Alodine	TC	05/09/27	17
6	QC	Inspect Alodine	ML	05/09/27	17
7	stores	Identify + stock	CL	05/09/28	17
8	AC	cost/part: 13.85 13.45	SAC	05-09-29	17
9	DC	Close w/o Level 21	EP	05/09/29	17

Rev	Date	Change	Revised By	Approved

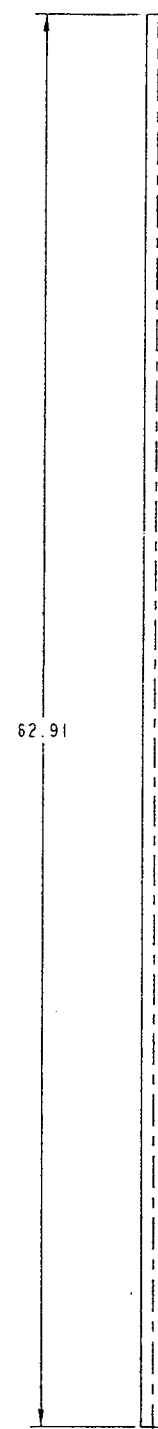
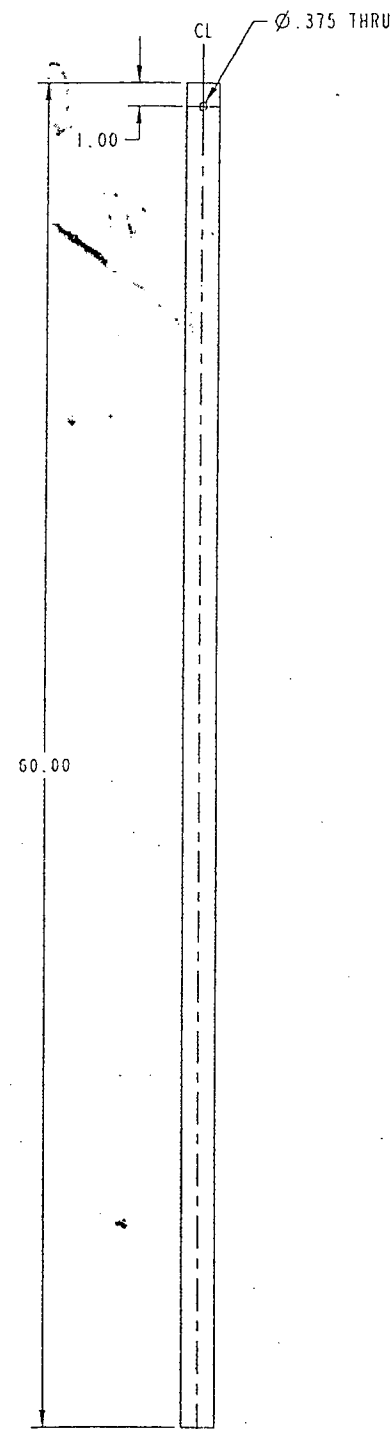
1st Reading: Σ 1.163
Z .0928

31-1-10
Fin Σ .966
Z - .154

2nd Pass Σ 1.256
Z .075
Fin Σ .969
Z - .284

Fin Pass. Σ 1.379
Z .0928

Fin Σ .9235
Z - .4143



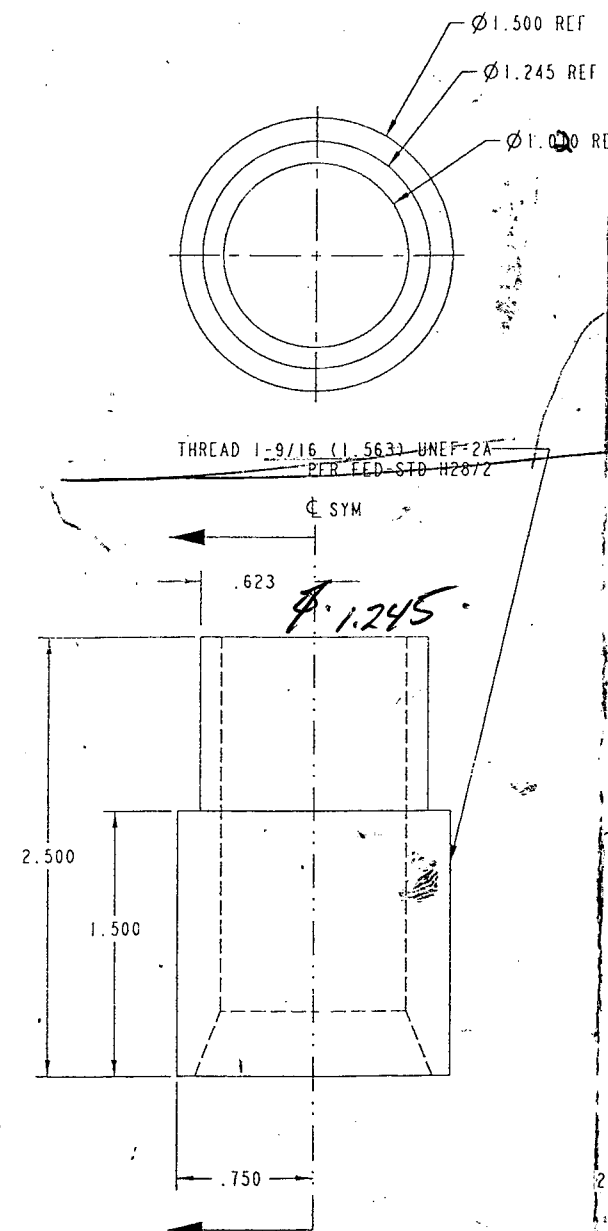
① -285 UPPER TUBE, BLADE POSITIONER

MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

① -295 EXTENSION TUBE, BLADE POSITIONER

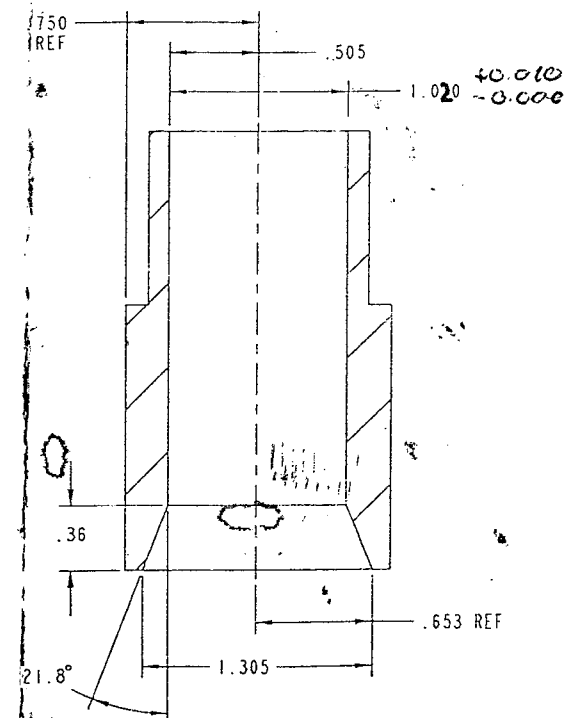
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6

SCALE 0.250



① -289 STATIONARY HANDLE ADJUSTMENT FITTING

MATL: 6061-T6, 00-A-200/8
SCALE 2.000



PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CODE	IDENT NO.	DWG NO.	REV
D	OSUV8		B67-43001	B
SCALE				SHEET 37 of 45

ORIGINAL